

Perform Pre-Operational Safety Check Prior to Operating

A: Basic Control - Light on

OR

B: NC-89 Control Display



1. Rear safety beam guard check, please follow these steps

1. Start machine as per instruction procedures
2. Stand outside rear safety gate & obstruct sensor (1)
3. Ensure machine has stopped and is disabled
4. Check your control: Warning light (A) Warning message (B)
5. Press green reset button rear of electrical box refer image (D)
6. Press OK on NC-89 control panel to activate guard system (B)
7. Repeat steps 1 to 6 for each sensor (2) & (3)

C: Rear Guarding Sensors



D: Guard Reset Button



2. Emergency stop check, please follow these steps

1. Start machine as per instruction procedures
2. Press emergency stop button on control panel
3. Ensure machine has stopped and is disabled
4. Reset emergency stop button by twisting red dial (Some models need guard to also be reset) (D)
5. Repeat steps 1 to 4 for each emergency stop on your machine

E: Rear Guarding Sensors



D: Guard Reset Button

